Dixie-Narc

Ranson, West Virginia 25438

(304) 725-3481 (800) 624-0553

Service Bulletin

275

Date: July 20, 1984

Revised: Febuary 20, 1985

MODELS: DNCB 15" Deeper

BEGINNING SERIAL NUMBER:

SUBJECT: Shimming Instructions - 250 ml can

CHARACTERISTICS OF: 250 ml can

1. Overall length - 5½"

2. Outside diameter of can at ton - 2 1/8"

LOCATIONS WHERE USED:

1. Canada Dry - Rawlings, England

2. Trinidad

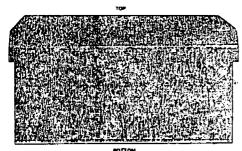
3. Kuwait

SHIMMING INSTRUCTIONS

250 ml Cans DOUBLE-DEPTH (As shipped Vender is set for these cans.)

SHIMS - WIDE COLUMNS

(1) 250 ml "C" Can Shim Each Side.



B267,010,140.13-Wide Column Shim (Left & Right Side)



B2970.06-Narrow Column Can Shim (Right Side)

SHIMS - NARROW COLUMNS

(1) 250 ml Can Shim "D" on Left Side.

(1) 250 ml Can Shim "E" on Right Wall Plus

(1) Narrow Column Formed Metal Shim "F" on Right Wall.

(1) Rod with Plastic Tube Narrow Column Vend "H" in "C" Hole of Vend Rotor.

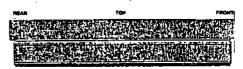
BACK SPACER & VEND MOTOR CAM SETTING

Back Guide in 21st Hole. Wide Column Vend Motor Cam set for 4 Notches.

Motor Cam set for 2 Notches.



D B267,010,150.13-Narrow Column Can Shim (Left Side)



B267,010,130.03-Narrow Column Can Shim (Right Side)



H 267,012,300.03-Rod Assembly with 801,901,900.01-Plastic Tube